

GENERAL DESCRIPTION

The SGM42403 consists of four identical low-side drivers with over-current protection. It has integrated diodes to discharge the inductive load energy such as unipolar stepper motors, DC motors, relays, solenoids or other loads when output is turned off.

The SGM42403 can provide continuous output current up to 1.5A (1-channel on) or 800mA/CH (4-channel on) by the SOIC package at +25°C. And its continuous output current capability is up to 2A (1-channel on) or 1A/CH (4-channel on) by the TSSOP package at +25°C.

The device has multiple protection functions, including under-voltage lockout, over-current, short-circuit protection and thermal shutdown. Over-current and over-temperature can be reported by the nFAULT pin.

The SGM42403 is available in Green SOIC-20 and TSSOP-16 (Exposed Pad) packages.

FEATURES

- **Supply Voltage Range: 8.5V to 50V**
- **Quad Low-side Driver**
 - ♦ **Four N-Channel MOSFETs**
 - ♦ **Can be Paralleled for Higher Current Capability**
 - ♦ **Integrated Diodes for Inductive Energy Discharge**
- **Continuous Output Current**
 - SOIC-20 Package:**
 - ♦ **1.5A (1-Channel On)**
 - ♦ **800mA/CH (4-Channel On)**
 - TSSOP-16 (Exposed Pad) Package:**
 - ♦ **2A (1-Channel On)**
 - ♦ **1A/CH (4-Channel On)**
- **Full Set of Protections**
 - ♦ **Integrated Diodes for Inductive Energy Clamp**
 - ♦ **Thermal Shutdown with Auto-Retry**
 - ♦ **Overload Protection**
 - ♦ **Short-Circuit Protection**
 - ♦ **Under-Voltage Lockout**

SIMPLIFIED SCHEMATIC

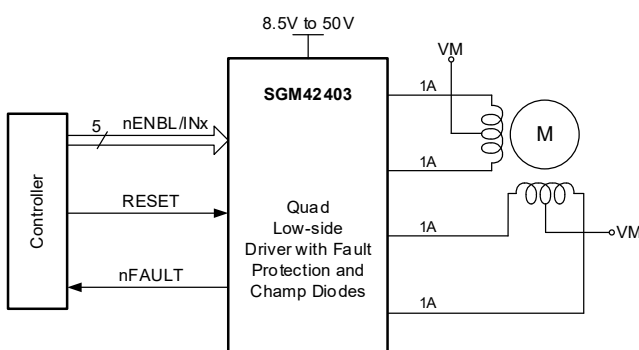


Figure 1. Simplified Schematic

APPLICATIONS

- Low-side Switch Applications
- Unipolar Stepper Motor Drivers
- Relay Drivers and Solenoid Drivers

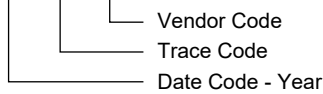
PACKAGE/ORDERING INFORMATION

| MODEL | PACKAGE DESCRIPTION | SPECIFIED TEMPERATURE RANGE | ORDERING NUMBER | PACKAGE MARKING | PACKING OPTION |
|----------|------------------------|-----------------------------|--------------------|-----------------------------|---------------------|
| SGM42403 | TSSOP-16 (Exposed Pad) | -40°C to +125°C | SGM42403XPTS16G/TR | SGM42403 XPTS16 XXXXX | Tape and Reel, 4000 |
| | SOIC-20 | -40°C to +125°C | SGM42403XS20G/TR | SGM42403XS20 XXXXX | Tape and Reel, 1500 |

MARKING INFORMATION

NOTE: XXXXX = Date Code, Trace Code and Vendor Code.

XXXXX



Green (RoHS & HSF): SG Micro Corp defines "Green" to mean Pb-Free (RoHS compatible) and free of halogen substances. If you have additional comments or questions, please contact your SGMICRO representative directly.

ABSOLUTE MAXIMUM RATINGS

- Power Supply Voltage Range, V_M -0.3V to 52V
- Output Voltage, V_{OUTX} -0.3V to 52V
- Output Clamp Voltage ⁽¹⁾, V_{CLAMP} -0.3V to 52V
- Output Current, I_{nFAULT} < 20mA
- Peak Clamp Diode Current..... < 2A
- DC or RMS Clamp Diode Current..... < 1A
- Digital Input Pin Voltage..... -0.3V to 6V
- Digital Output Pin Voltage, V_{nFAULT} -0.3V to 6V
- Peak Motor Drive Output Current, $t < 1\mu s$... Internally Limited
- Package Thermal Resistance
 - TSSOP-16 (Exposed Pad), θ_{JA} 36°C/W
 - SOIC-20, θ_{JA} 58°C/W
- Junction Temperature.....+150°C
- Storage Temperature Range..... -65°C to +150°C
- Lead Temperature (Soldering, 10s).....+260°C
- ESD Susceptibility
 - HBM..... 2500V
 - CDM..... 1000V

OVERSTRESS CAUTION

Stresses beyond those listed in Absolute Maximum Ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect reliability. Functional operation of the device at any conditions beyond those indicated in the Recommended Operating Conditions section is not implied.

ESD SENSITIVITY CAUTION

This integrated circuit can be damaged if ESD protections are not considered carefully. SGMICRO recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage. ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because even small parametric changes could cause the device not to meet the published specifications.

RECOMMENDED OPERATING CONDITIONS

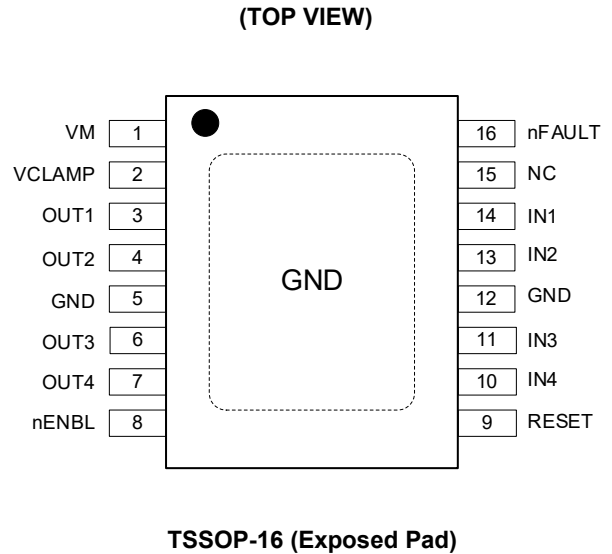
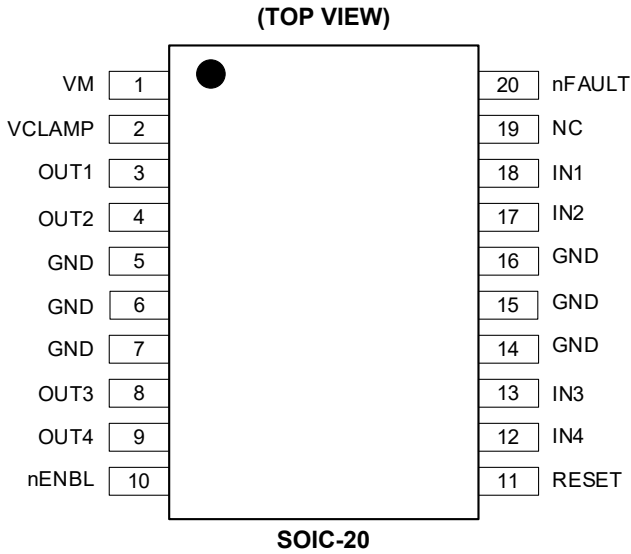
- Power Supply Voltage Range, V_M8.5V to 50V
- Output Clamp Voltage ⁽¹⁾, V_{CLAMP}0V to 50V
- Continuous Output Current, I_{OUTX}
 - SOIC-20 at $T_A = +25^\circ C$
 - 1-Channel On..... 1.5A
 - 4-Channel On..... 0.8A
 - TSSOP-16 (Exposed Pad) at $T_A = +25^\circ C$
 - 1-Channel On..... 2A
 - 4-Channel On..... 1A

NOTE: 1. V_{CLAMP} is not a power supply and is only used to supply the power to clamp diodes.

DISCLAIMER

SG Micro Corp reserves the right to make any change in circuit design, or specifications without prior notice.

PIN CONFIGURATIONS



PIN DESCRIPTION

| PIN | | NAME | TYPE | FUNCTION |
|---------------------|------------------------|--------|------|--|
| SOIC-20 | TSSOP-16 (Exposed Pad) | | | |
| 1 | 1 | VM | - | Power Supply. |
| 2 | 2 | VCLAMP | - | Output Clamp Voltage. Tie to V _M supply, or Zener diode to V _M supply. |
| 3 | 3 | OUT1 | O | Output 1 of the Device. |
| 4 | 4 | OUT2 | O | Output 2 of the Device. |
| 5, 6, 7, 14, 15, 16 | 5, 12 | GND | - | Ground. |
| 8 | 6 | OUT3 | O | Output 3 of the Device. |
| 9 | 7 | OUT4 | O | Output 4 of the Device. |
| 10 | 8 | nENBL | I | Enable Input Pin. A low DC signal on this pin will enable the device, internal pull-down. |
| 11 | 9 | RESET | I | Reset Input Pin. Logic high resets internal logic and over-current protection, internal pull-down. |
| 12 | 10 | IN4 | I | Channel 4 Input. Active high drives OUT4 to low, internal pull-down. |
| 13 | 11 | IN3 | I | Channel 3 Input. Active high drives OUT3 to low, internal pull-down. |
| 17 | 13 | IN2 | I | Channel 2 Input. Active high drives OUT2 to low, internal pull-down. |
| 18 | 14 | IN1 | I | Channel 1 Input. Active high drives OUT1 to low, internal pull-down. |
| 19 | 15 | NC | - | No Connection. |
| 20 | 16 | nFAULT | OD | Fault Flag Pin. Pull this pin low when the over-temperature or over-current occurs. |
| - | Exposed Pad | GND | - | Ground. |

NOTE: I = input, O = output, OD = open-drain output.

ELECTRICAL CHARACTERISTICS

(V_M = 24V, T_J = -40°C to +125°C. Typical values are at T_J = +25°C, unless otherwise noted.)

| PARAMETER | SYMBOL | CONDITIONS | MIN | TYP | MAX | UNITS |
|--|--------------------|--|-----|--------------|-----|-------|
| Power Supplies | | | | | | |
| Power Supply Voltage | V _M | | 8.5 | | 50 | V |
| Power Supply Current | I _{VM} | | | 0.6 | 0.9 | mA |
| Under-Voltage Lockout Voltage | V _{UVLO} | V _M rising | | | 8.5 | V |
| Logic Level Inputs (Schmitt Trigger Inputs with Hysteresis) | | | | | | |
| Input Logic Low Voltage | V _{IL} | | | | 0.7 | V |
| Input Logic High Voltage | V _{IH} | | 2 | | | V |
| Input Logic Hysteresis | V _{HYS} | | | 0.35 | | V |
| Input Logic Low Current | I _{IL} | V _{IN} = 0V | | | 1 | μA |
| Input Logic High Current | I _{IH} | V _{IN} = 3.3V | | | 20 | μA |
| Pull-Down Resistance | R _{PD} | | | 300 | | kΩ |
| nFAULT Output (Open-Drain Output) | | | | | | |
| Output Low Voltage | V _{OL} | I _O = 5mA | | | 0.5 | V |
| Output High Leakage Current | I _{OH} | V _O = 3.3V | | | 1 | μA |
| Low-side FETs | | | | | | |
| FET On-Resistance | R _{DSON} | I _O = 700mA I _O = 700mA, T _J = +85°C | | 0.35 0.45 | 0.7 | Ω |
| Off-State Leakage Current | I _{OFF1} | V _M = 50V | | | 10 | μA |
| High-side Diodes | | | | | | |
| Diode Forward Voltage | V _F | I _O = 700mA | | 1 | | V |
| Off-State Leakage Current | I _{OFF2} | V _M = 50V | | | 1 | μA |
| Outputs | | | | | | |
| Rise Time | t _R | I _O = 700mA, resistive load | | | 200 | ns |
| Fall Time | t _F | I _O = 700mA, resistive load | | | 250 | ns |
| Protection Circuits | | | | | | |
| Over-Current Protection Trip Level | I _{OC} | T _J = +25°C | 2 | | 3.6 | A |
| Over-Current Protection Deglitch Time | t _{OC} | | | 3.5 | | μs |
| Over-Current Protection Retry Time | t _{RETRY} | | | 10 | | ms |
| Thermal Shutdown Temperature | T _{SD} | Die temperature | | 160 | | °C |

TIMING PARAMETERS AND REQUIREMENTS

($V_M = 24V$, $T_J = -40^\circ C$ to $+125^\circ C$. Typical values are at $T_J = +25^\circ C$, unless otherwise noted.)

| PARAMETER | SYMBOL | CONDITIONS | MIN | TYP | MAX | UNITS |
|------------------------|---------------|--------------------------|-----|-----|-----|---------|
| Enable Time | t_{nENBL} | nENBL to output low | | | 300 | ns |
| Propagation Delay Time | t_{PD_L-H} | INx to OUTx, low to high | | | 450 | ns |
| | t_{PD_H-L} | INx to OUTx, high to low | | | 250 | ns |
| RESET Pulse Width | t_{RESET} | | | 20 | | μs |

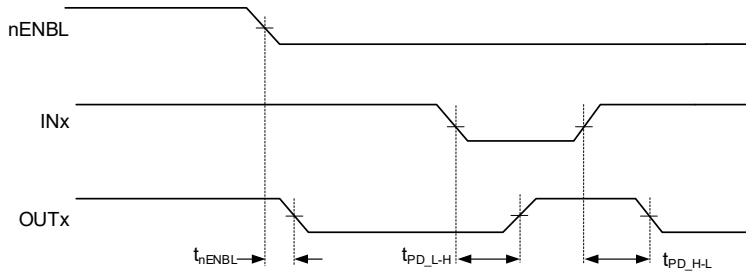


Figure 2. SGM42403 Timing Definition

FUNCTIONAL BLOCK DIAGRAM

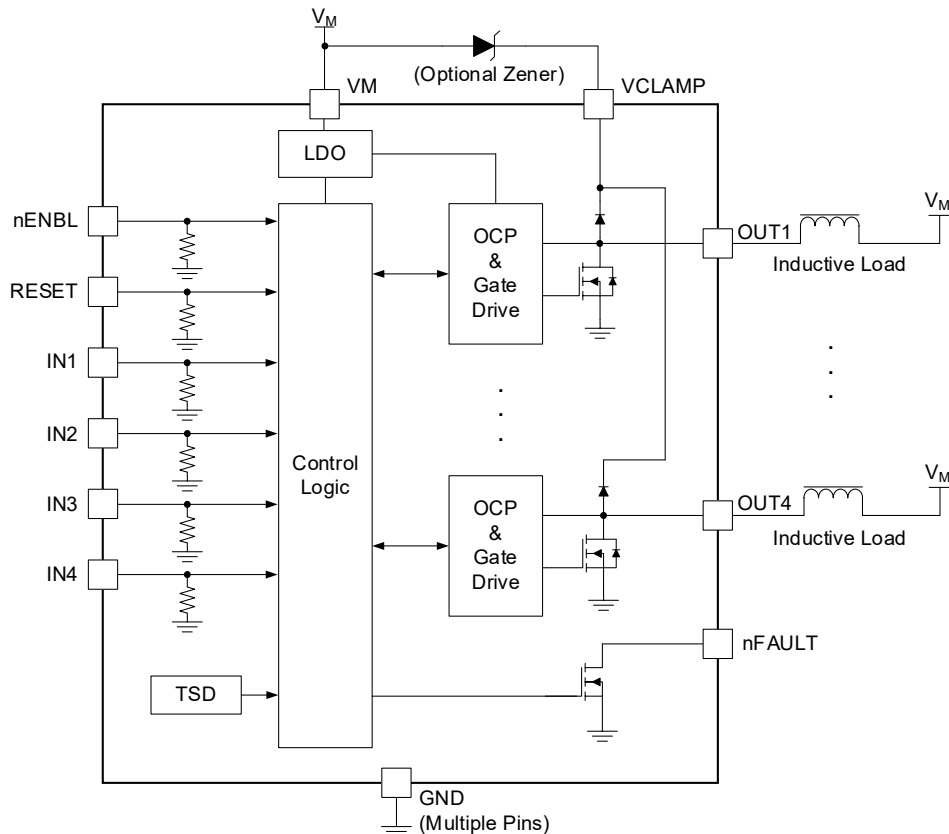
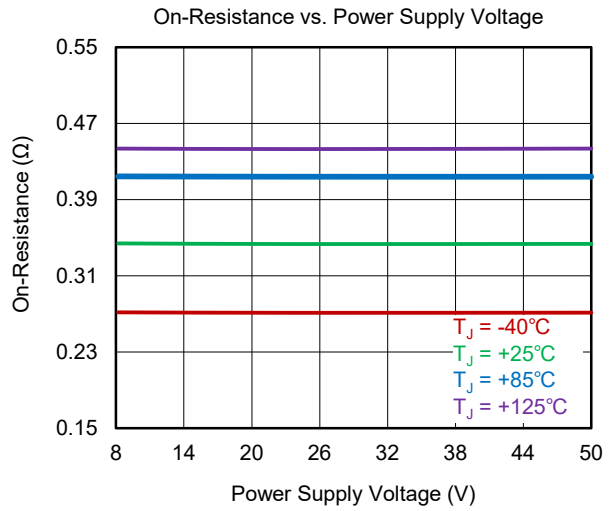
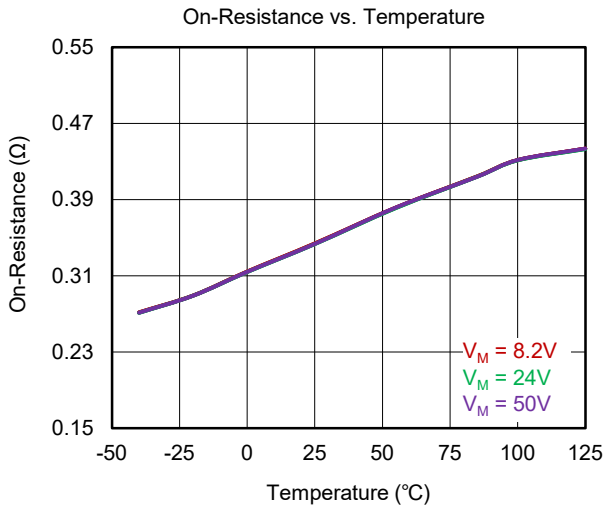
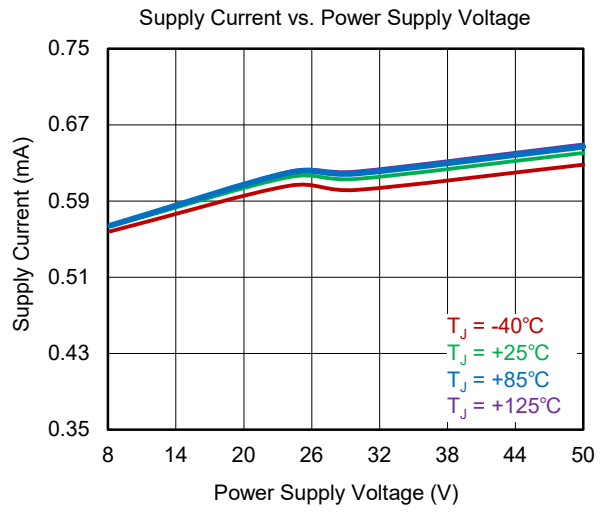
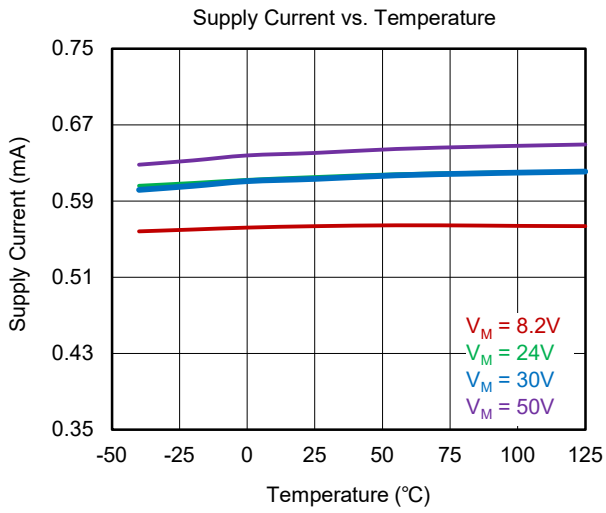


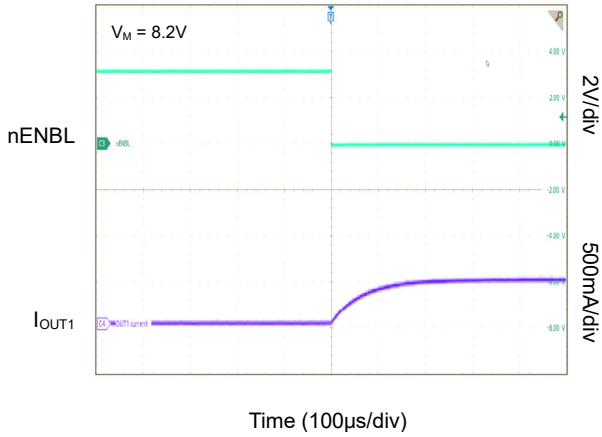
Figure 3. Block Diagram

TYPICAL PERFORMANCE CHARACTERISTICS

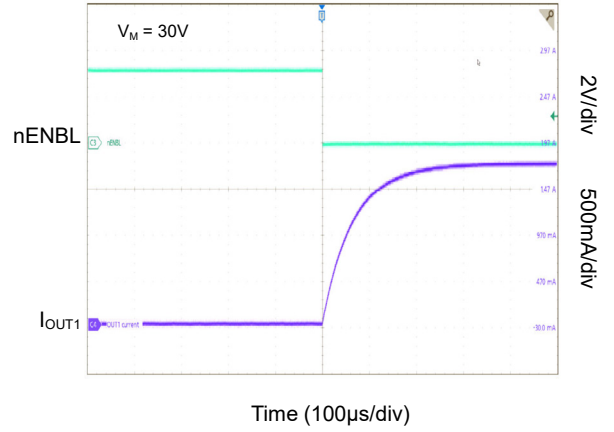


TYPICAL PERFORMANCE CHARACTERISTICS (continued)

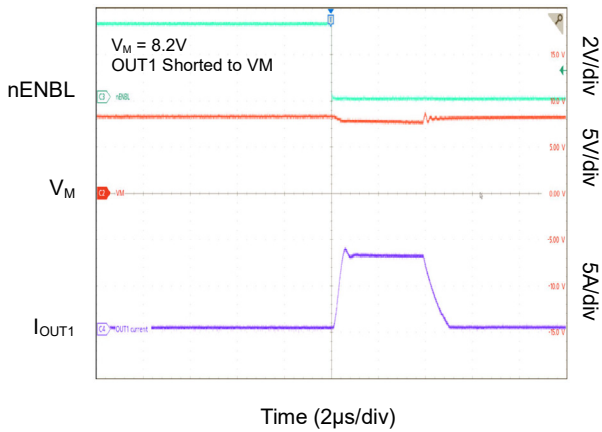
Current Ramp with a 16Ω, 1mH RL Load



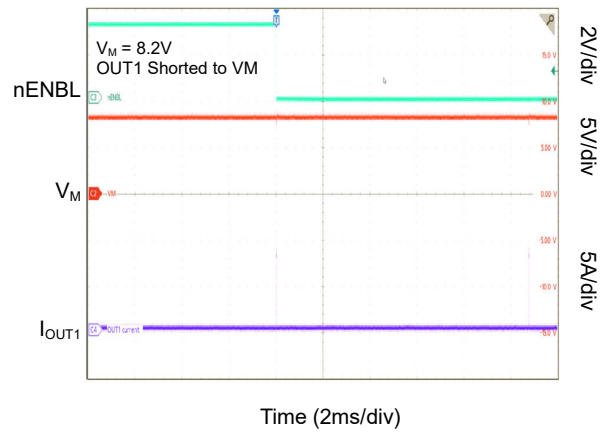
Current Ramp with a 16Ω, 1mH RL Load



OCP



OCP Separated by t_RETRY



TYPICAL APPLICATION CIRCUIT

The SGM42403 drives one unipolar stepper motor.

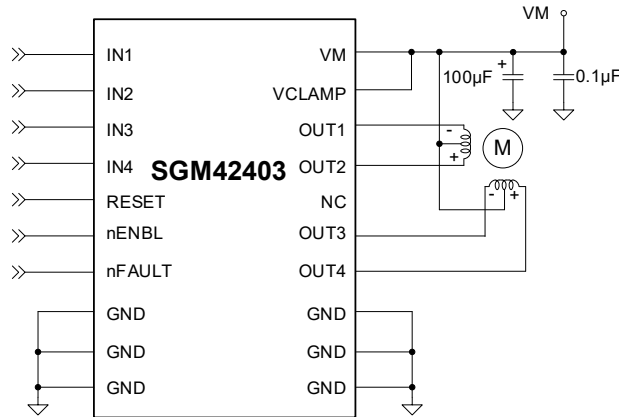


Figure 4. Typical Application Circuit

Design Requirements

Table 1 lists the design parameters for this design example.

Table 1. Design Parameters

| Design Parameter | Reference | Example Value |
|--------------------------|-----------------|---------------|
| Supply Voltage | V_M | 24V |
| Motor Winding Resistance | R_L | 7.4Ω/phase |
| Motor Full Step Angle | θ_{step} | 1.8°/step |
| Motor Rated Current | I_{RATED} | 0.75A |
| PWM Frequency | f_{PWM} | 31.25kHz |

Motor Voltage

The motor voltage used depends on the application requirements. Higher voltage will generate more current and torque, and using higher voltage can also make the motor run faster than low voltage.

Drive Current

There is a current path from the power supply to the motor winding and low-side MOSFET. For the power dissipation on the MOSFET, please refer to calculation below:

$$P = I^2 \times R_{DS(on)} \tag{1}$$

For the TSSOP package, SGM42403 can support up to 2A (1-channel on) or 1A/channel (4-channel on simultaneously) at +25°C, while the SOIC package can support to 1.5A (1-channel on) or 800mA/channel (4-channel on simultaneously). The max continuous current depends on PCB layout and ambient temperature.

DETAILED DESCRIPTION

Overview

The SGM42403 is a quad industrial low-side switch. Each output is controlled by its individual input. And the low-side MOSFET has a low $R_{DS(ON)}$ of typically 350mΩ. The four switches are pin controlled, allowing parallel interface and high switching rates of over 100kHz on each channel. The outputs are protected against short-circuit and thermal overload.

Output Drivers

The SGM42403 integrates four low-side MOSFETs. Each MOSFET is protected by its own over-current protection circuit. And all the four outputs are connected to VCLAMP pin through the integrated diodes. The VCLAMP can be shorted to power supply (VM pin) directly. Also, a Zener or TVS can be put between VM and VCLAMP pins, this connection is used when current fast decay is needed. However, if using this connection, it is necessary to make sure that the output voltage should not go beyond the maximum rating of output pin.

Protection Circuits

The SGM42403 device is fully protected against over-current, over-temperature and under-voltage events.

Over-Current Protection (OCP)

Each MOSFET is protected by its own over-current limit. In case of an over-current (if the current limit lasts longer than OCP deglitch time), all the four output MOSFETs will be turned off, the nFAULT pin will be driven low, and the device will retry after about 10ms.

Thermal Shutdown (TSD)

If a junction over-temperature occurs in the device, the nFAULT pin will be driven low and all outputs are shutdown. Once the temperature goes back to the safe level, the device resumes its operation.

Under-Voltage Lockout (UVLO)

If the voltages on VM pin fall below under-voltage lockout threshold, the device will be disabled, and internal logic will be reset. Device resumes its operation when VM goes back above its UVLO threshold.

Parallel Interface Operation

Paralleling the outputs is used for higher current applications, please refer to SGM42403 control interface in Figure 5.

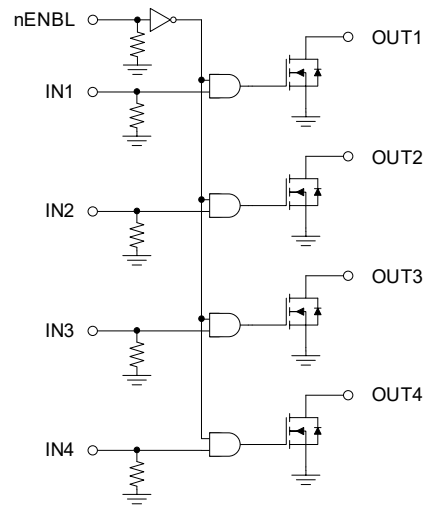


Figure 5. Parallel Interface Operation

nENBL and RESET Operation

The nENBL pin is active low and is pulled down internally.

The RESET pin is active high. If RESET pin is pulled to high, the internal logic is reset, outputs are turned off, and input control signal on INx pin is ignored. RESET pin is pulled down internally.

REVISION HISTORY

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

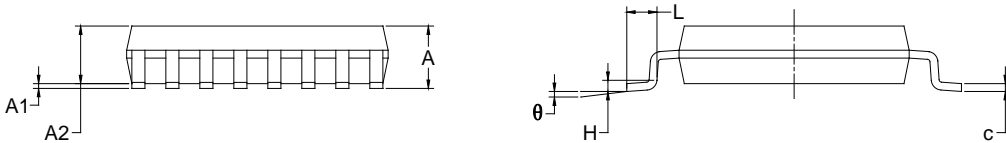
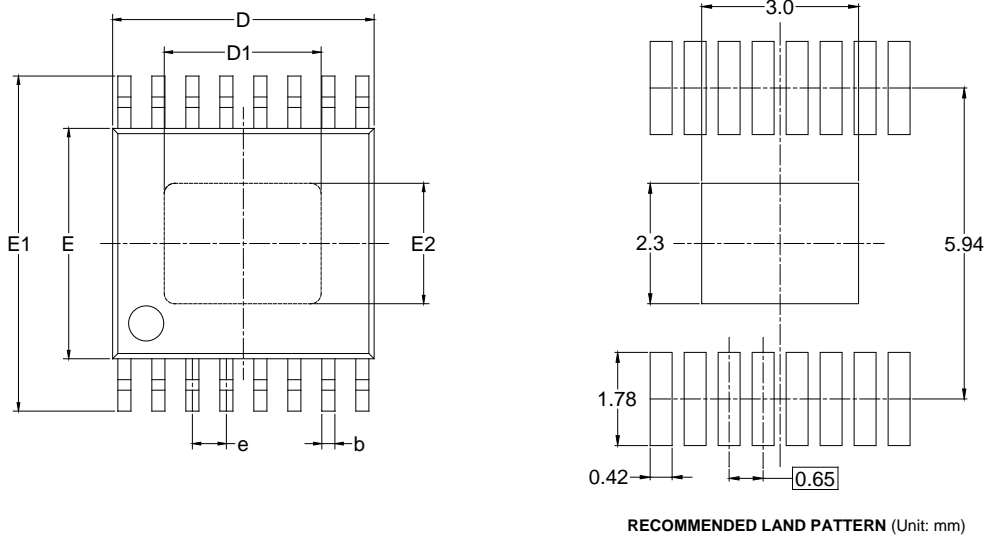
Changes from Original (MAY 2023) to REV.A

Page

Changed from product preview to production data.....All

PACKAGE OUTLINE DIMENSIONS

TSSOP-16 (Exposed Pad)

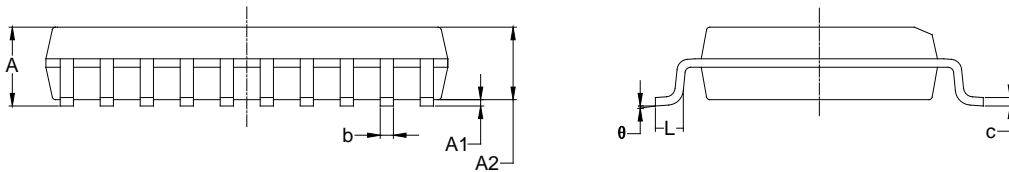
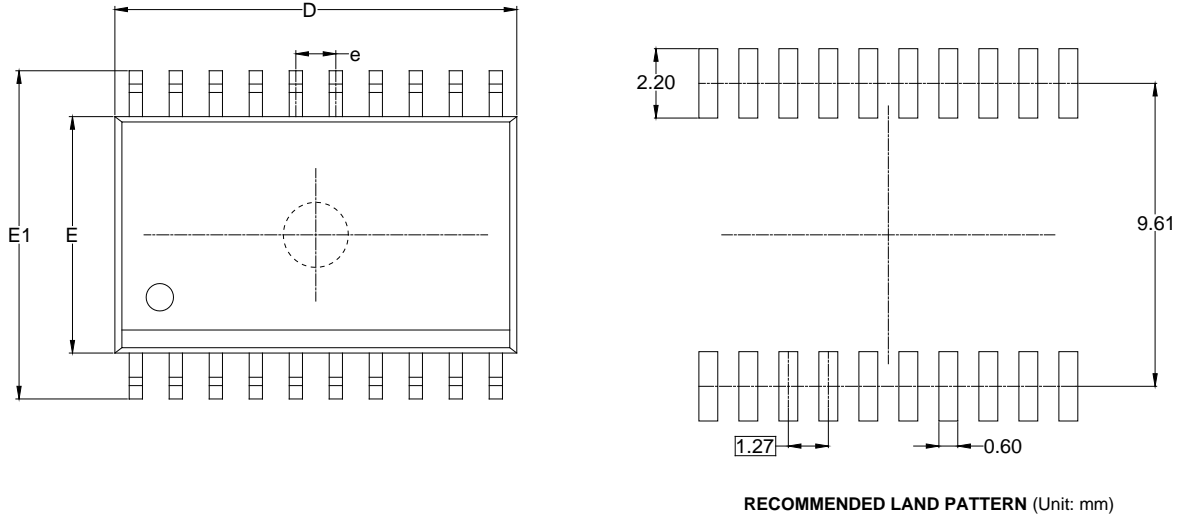


| Symbol | Dimensions In Millimeters | | Dimensions In Inches | |
|--------|------------------------------|-------|-------------------------|-------|
| | MIN | MAX | MIN | MAX |
| A | | 1.100 | | 0.043 |
| A1 | 0.050 | 0.150 | 0.002 | 0.006 |
| A2 | 0.800 | 1.000 | 0.031 | 0.039 |
| b | 0.190 | 0.300 | 0.007 | 0.012 |
| c | 0.090 | 0.200 | 0.004 | 0.008 |
| D | 4.900 | 5.100 | 0.193 | 0.201 |
| D1 | 2.900 | 3.100 | 0.114 | 0.122 |
| E | 4.300 | 4.500 | 0.169 | 0.177 |
| E1 | 6.250 | 6.550 | 0.246 | 0.258 |
| E2 | 2.200 | 2.400 | 0.087 | 0.094 |
| e | 0.650 BSC | | 0.026 BSC | |
| L | 0.500 | 0.700 | 0.02 | 0.028 |
| H | 0.25 TYP | | 0.01 TYP | |
| θ | 1° | 7° | 1° | 7° |

NOTES:
 1. Body dimensions do not include mode flash or protrusion.
 2. This drawing is subject to change without notice.

PACKAGE OUTLINE DIMENSIONS

SOIC-20



| Symbol | Dimensions In Millimeters | | Dimensions In Inches | |
|--------|------------------------------|--------|-------------------------|-------|
| | MIN | MAX | MIN | MAX |
| A | 2.350 | 2.650 | 0.093 | 0.104 |
| A1 | 0.100 | 0.300 | 0.004 | 0.012 |
| A2 | 2.100 | 2.500 | 0.083 | 0.098 |
| b | 0.330 | 0.510 | 0.013 | 0.020 |
| c | 0.204 | 0.330 | 0.008 | 0.013 |
| D | 12.520 | 13.000 | 0.493 | 0.512 |
| E | 7.400 | 7.600 | 0.291 | 0.299 |
| E1 | 10.210 | 10.610 | 0.402 | 0.418 |
| e | 1.27 BSC | | 0.050 BSC | |
| L | 0.400 | 1.270 | 0.016 | 0.050 |
| θ | 0° | 8° | 0° | 8° |

NOTES:
 1. Body dimensions do not include mode flash or protrusion.
 2. This drawing is subject to change without notice.

TAPE AND REEL INFORMATION

REEL DIMENSIONS



TAPE DIMENSIONS



NOTE: The picture is only for reference. Please make the object as the standard.

KEY PARAMETER LIST OF TAPE AND REEL

| Package Type | Reel Diameter | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P0 (mm) | P1 (mm) | P2 (mm) | W (mm) | Pin1 Quadrant |
|------------------------|---------------|--------------------|---------|---------|---------|---------|---------|---------|--------|---------------|
| TSSOP-16 (Exposed Pad) | 13" | 12.4 | 6.80 | 5.40 | 1.50 | 4.0 | 8.0 | 2.0 | 12.0 | Q1 |
| SOIC-20 | 13" | 24.4 | 10.90 | 13.30 | 3.00 | 4.0 | 12.0 | 2.0 | 24.0 | Q1 |

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PACKAGE INFORMATION

CARTON BOX DIMENSIONS



NOTE: The picture is only for reference. Please make the object as the standard.

KEY PARAMETER LIST OF CARTON BOX

| Reel Type | Length (mm) | Width (mm) | Height (mm) | Pizza/Carton |
|-----------|-------------|------------|-------------|--------------|
| 13" | 386 | 280 | 370 | 5 |

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